



Efficient and stereoselective synthesis of (2*S*,3*S*,4*S*)-3,4-dihydroxyglutamic acid via intramolecular epoxidation

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ARTICLE INFO

Article history:

Received 5 July 2008

Accepted 29 July 2008

Available online 28 August 2008

ABSTRACT

The stereoselective synthesis of bioactive (2*S*,3*S*,4*S*)-3,4-dihydroxyglutamic acid hydrochloride salt was achieved. The key step involved an intramolecular nucleophilic epoxidation of homochiral γ -amino- α,β -unsaturated ester **5** containing an *N*-hydroperoxymethyl group followed by regioselective opening of the resulting epoxide with neighboring group participation of the *N*-Boc group. The diastereoselectivity was more than 20:1 by ¹H NMR spectroscopy. Thus, (2*S*,3*S*,4*S*)-3,4-dihydroxyglutamic acid hydrochloride salt was prepared from configurationally stable *N*-Boc-D-serinal **4** in 25% overall yield over nine steps.

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1. Introduction

L-Glutamic acid acts as an excitatory neurotransmitter in the mammalian central nervous system with selective binding to specific ionotropic or metabotropic glutamate receptors. Each subtype-selective ligand is an important therapeutic target for the treatment of ischemia, epilepsy, and several long-term neurodegenerative syndromes. Various L-glutamic acid analogues have been synthesized, and recently, the intermolecular affinities and selectivities of hydroxylated L-glutamic acids for a particular GluR subclass by hydrogen bonding have stimulated interest in their efficient synthesis. Among these, (2*S*,3*S*,4*S*)-3,4-dihydroxyglutamic acid (DHGA) **1** is known to be an agonist of mGluR1 and a weak antagonist of mGluR4, however, it has no discernible activity with respect to mGluR2¹ (Fig. 1).

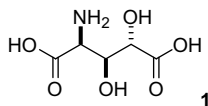
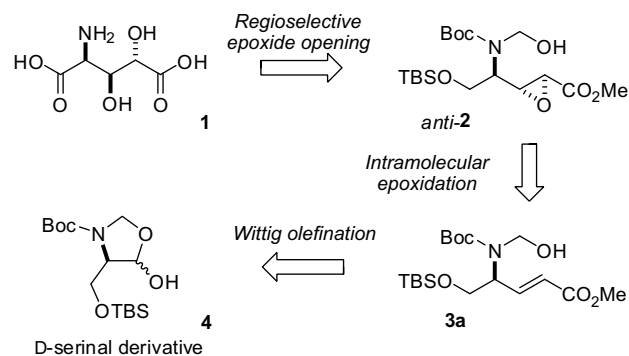


Figure 1. (2*S*,3*S*,4*S*)-3,4-Dihydroxyglutamic acid **1**.

To date, only two research groups have reported the synthesis of (2*S*,3*S*,4*S*)-DHGA.² Dodd et al. have completed the first enantio-specific synthesis of the target compound **1** from D-ribose in about 1.1% yield over 17 steps by applying the 2,3-aziridino- γ -lactone methodology.^{2a} Oba et al. have synthesized **1** via an enantioselective reduction of the cyclic *meso*-imides that were derived from

meso-tartaric acid, efficiently but as a minor isomer, together with all of its three stereoisomers.^{2b}

We have envisioned that an efficient synthesis for **1** with high stereoselectivity could be achieved by utilizing the *anti*-epoxide intermediate *anti*-**2** obtained from γ -amino- α,β -unsaturated ester **3a** in our previous study for an intramolecular nucleophilic epoxidation (Scheme 1).³ Stereo- and regioselective opening of the epoxide ring by participation of the neighboring *N*-Boc or hydroxymethyl group would establish the two hydroxyl groups in **1** with the desired stereochemistry.^{3,4} The primary alcohol in *anti*-**2** would also provide one of the carboxylic acids in **1**. The small alkyl group, the TBSOCH₂- group of γ -amino- α,β -unsaturated ester **3a**, would be favorable to give the resulting epoxide in high stereoselectivity from the intramolecular nucleophilic epoxidation. The intermediate **3a** could be prepared effectively from D-serine as reported.⁵ Herein, we report the stereoselective and efficient synthesis of **1**.



Scheme 1. An efficient and stereoselective retrosynthesis for **1**.

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2. Results and discussion

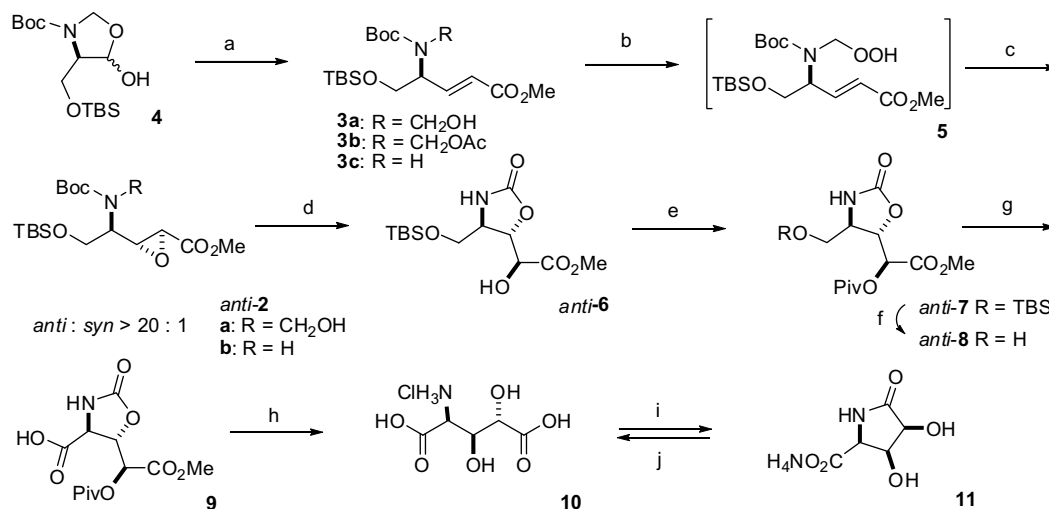
The starting material, an *N*-Boc-*D*-serinal derivative **4**, was prepared as reported from *D*-serine in 55% yield over four steps,⁵ and the Wittig olefination of **4** was carried out in benzene (Scheme 2). After 2 h of heating under reflux, the required intermediate, (*E*)- γ -amino- α,β -unsaturated ester **3a** with an *N*-hydroxymethyl group, was produced effectively. To facilitate the introduction of the internal hydroperoxy functional group of **5**, the hydroxyl group of **3a** was converted to the acetoxy group with Ac₂O to give (*E*)- γ -amino- α,β -unsaturated ester **3b** with an *N*-acetoxyethyl group in excellent yield. In the presence of *p*-TsOH, **3b** was treated with 30% aqueous H₂O₂ and MgSO₄ for 1 h at room temperature to establish the hydroperoxy group of **5** as an internal nucleophile.⁶ In contrast to the similar hydroperoxides in the previous report,³ we could not purify the crude product of **5** because of its instability on silica gel. However, the formation of the desired peroxide intermediate was indicated by comparing the ¹H NMR spectrum of crude **5** with that of the corresponding starting materials **3a** and **3b** as well as its different behavior on TLC (*R*_f and color). Thus, after filtration of MgSO₄, a simple treatment of the filtrate with K₂CO₃ in MeOH resulted in the facile intramolecular nucleophilic epoxidation at room temperature within 40 min. As expected, the epoxidation occurred very rapidly because of the intramolecular nature of the reaction. Longer reaction times caused hydrolysis of the ester group into the corresponding acid.

The stereoselectivity for the *anti*-epoxide of **2a** was determined at the stage of **2b** after removal of the hydroxymethyl group in **2a** (PDC oxidation to the formyl group followed by hydrolysis of the formyl group with Cs₂CO₃ in MeOH), because the presence of the hydroxymethyl group made **2a** labile. The selectivity of more than 20 to 1 for the formation of *anti*-**2b** was confirmed by comparing its ¹H NMR spectrum with that of the corresponding *syn* epoxide that was produced independently as a major product from an intermolecular *m*-CPBA epoxidation of **3c**. It is known that *syn* epoxides are produced as major products from the *m*-CPBA epoxidation of (*E*)- γ -amino- α,β -unsaturated esters.⁷ Although the *anti*-epoxide *anti*-**2a** could be isolated, we went on to the next cyclization step without further purification of the crude product of **2a** because of its instability on silica gel. However, the remaining H₂O₂ and K₂CO₃ in crude **2a** should be quenched with a saturated aqueous Na₂SO₃ solution and an aqueous solution of 1 M HCl at

0 °C. If hydrogen peroxide remained in the organic layer, the yield of the next cyclization reaction became low. The following cyclization reaction with the neighboring group participation required optimization of some of the reaction conditions. When a Lewis acid such as silica gel in MeOH, the conditions successful with other similar epoxides derived from phenylalanine or leucine,³ was used for the cyclization step of **2a**, the desired oxazolidinone product was produced together with another oxazolidinone product with the *N*-hydroxymethyl group and other impurities. The optimal reaction conditions for **2a** were the cyclization reaction without any Lewis acid in MeOH at 45 °C for 1 day.

Between the two internal nucleophiles, the *N*-Boc group and the hydroxymethyl group, the *N*-Boc group preferentially attacked at the β -position of the *anti*-epoxide with the favored 5-exo cyclization mode⁸ to successfully afford the desired *syn,anti*- γ -amino- α,β -diol functionality. *trans*-Oxazolidinone **6** with three contiguous stereogenic centers was produced in 62% yield over three steps from **3b**. The *trans* stereochemistry of **6** was suggested by comparing the coupling constants between the protons at C-4 and C-5 (*J*_{4,5} = 3.8–4.3 Hz) of the oxazolidinone compounds in the ¹H NMR spectra. The smaller coupling constant of *J*_{4,5} in oxazolidinones usually corresponds to a *trans*-relationship between the two protons, while a larger coupling constant than ca. 7 Hz is a good indication of the relative *cis* relationship.⁹ The relative relationship among the three stereogenic centers was confirmed by an X-ray structure of the lactam derivative **11** (see below). Although both the major and the minor isomers of **6** had very similar *R*_f values, we could isolate the pure major isomer *anti*-**6** for characterization, free from the minor isomer, on flash silica gel column chromatography, albeit in a small amount.

The remaining step for obtaining the target compound **1** consists of the transformation of the primary alcohol group of **6** into the desired carboxylic acid group and removal of the protecting groups. Oxazolidinone **6** was treated with Piv₂O to protect the secondary alcohol for 2 days in 86% yield. The selective removal of the TBS protecting group of **7** was accomplished with *p*-TsOH in 2.5 h. The crude product of **8** did not dissolve well in EtOAc and so it was purified by recrystallization in EtOAc. Thus, the minor product in **8** (*syn*-**8**) was removed at the recrystallization step to give only the major product, *anti*-**8**, as white crystals in 88% yield. For the formation of carboxylic acid, various oxidants such as RuO₄, TPAP, TEMPO, PDC, Jones reagent, and CrO₃ were tried, but only the reaction



Scheme 2. Reagents and conditions: (a) Ph₃P=CHCO₂Me, PhH, reflux, 2 h, 96% (**3a**); Ac₂O, TEA, DMAP, CH₂Cl₂, 30 min, 98% (**3b**); (b) aq H₂O₂, MgSO₄, *p*-TsOH, DME, 1 h; (c) K₂CO₃, MeOH, 40 min; (d) MeOH, 45 °C, 1 d, 62% (three steps); (e) Piv₂O, TEA, DMAP, CH₂Cl₂, 2 d, 86%; (f) *p*-TsOH, MeOH, 2.5 h, 88%; (g) CrO₃, H₅IO₆, CH₃CN, 99%; (h) 6 N aq HCl, reflux, 16 h, 58%; (i) NH₄OH, 7 d, crystallization or cation exchange resin column (DOWEX® 50W × 4); (j) 6 N aq HCl, 80 °C, 4 h, quant.

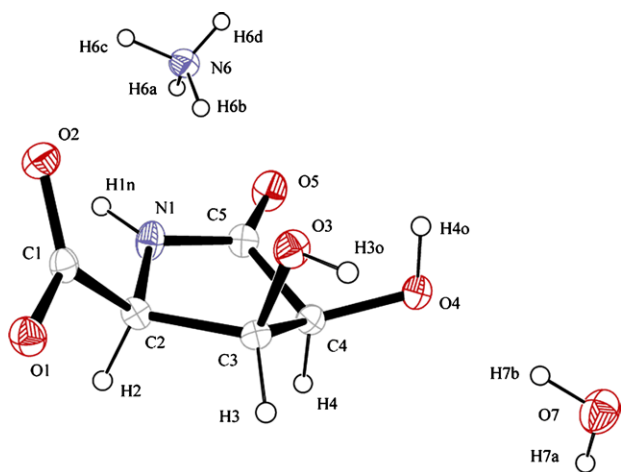


Figure 2. ORTEP drawing of **11**.

with CrO_3 successfully oxidized the primary alcohol group of **8-anti** into the carboxylic acid of **9** in 99%.¹⁰ The crude product of **9** was not purified further because its ^1H NMR spectrum was clean enough. An acidic hydrolysis of crude **9** in an aqueous solution of 6 M HCl produced the target compound **1** as its hydrochloride salt **10**, (2*S*,3*S*,4*S*)-3,4-dihydroxyglutamic acid hydrochloride salt. Production of succinic acid was always accompanied as a side reaction under vigorous hydrolytic conditions, probably because of the decomposition of the deprotected product, free dihydroxyglutamic acid **1**. The side product of the acidic hydrolysis was removed by rinsing the crude salt with hot acetonitrile. When the hydrolysis reaction was carried out at lower temperatures, such as 80 °C, it was not successful at all. Finally, (2*S*,3*S*,4*S*)-dihydroxyglutamic acid was obtained as its hydrochloride salt **10** in 58% yield from **9**.

In an effort to obtain the purified product of **1** with an ion exchange resin, an aqueous solution of the crude off-white hydrochloride salt from the acidic hydrolysis of **9** was passed through a cation exchange resin column (DOWEX® 50W × 4), and the hydrolysis product on the resin column was eluted with an aqueous ammonia solution to give its ammonium salt. After vacuum evaporation of the eluted aqueous ammonia solution, the resulting ammonium salt was recrystallized in EtOH/H₂O (1.5/1, v/v) to give white solid in 20% overall yield from **9**. A slow process of further recrystallization of the resulting white solid in water afforded cube-shaped single crystals, X-ray structure of which showed that they had the lactam structure as shown in Figure 2.¹¹ It should be noted that the eluted ammonium salt of the hydrolysis product did cyclize into lactam **11**. The X-ray structure of **11** is also an unambiguous proof for the relative configuration at the three stereogenic centers of 3,4-dihydroxyglutamic acid to be (2*S*,3*S*,4*S*) that were established in the present study. The ammonium salt of lactam **11** was hydrolyzed with an aqueous solution of 6 M HCl at 80 °C for 4 h to give back **10** quantitatively, which was identical to that obtained from the acidic hydrolysis of **9**.

3. Conclusion

We have prepared (2*S*,3*S*,4*S*)-3,4-dihydroxyglutamic acid hydrochloride salt **10** in 25% yield over nine steps from *N*-Boc-D-serinal derivative **4** with high stereoselectivity. The two new hydroxyl groups were introduced stereoselectively via an intramolecular nucleophilic epoxidation followed by a regioselective opening of the epoxide ring by participation of the neighboring *N*-Boc carbamate group. The stereoselectivity of the epoxidation was more than 20:1 as determined by ^1H NMR measurement.

4. Experimental

Materials were obtained from commercial suppliers and used without further purification. Air- or moisture-sensitive reactions were conducted under a nitrogen atmosphere using oven-dried glassware and standard syringe/septa techniques. The reactions were monitored with a SiO₂ TLC plate under UV light (254 nm), followed by visualization with a ninhydrin staining solution. Column chromatography was performed on Silica Gel 60 (70–230 mesh). Optical rotations were determined with a digital polarimeter and are the average of 10 measurements. ^1H and ^{13}C NMR spectra were measured at 300 MHz and 75 MHz, respectively, in CDCl₃ unless stated otherwise and data were reported as follows in ppm (δ) from the internal standard (TMS, 0.0 ppm): chemical shift (multiplicity, integration, coupling constant in Hertz).

4.1. Methyl (2*E*,4*S*)-4-[(*N*-*tert*-butoxycarbonyl)-(N-hydroxymethyl)]amino-5-(*tert*-butyldimethylsilyloxy)pent-2-enoate **3a**

To a solution of **4** (1.751 g, 5.25 mmol) in benzene (100 mL) was added methyl (triphenylphosphoranylidene) acetate (2.107 g, 6.30 mmol). The mixture was heated under reflux for 2.5 h, and then concentrated under reduced pressure. The residue was purified with SiO₂ column chromatography (8:1 hexane/EtOAc) to give (*E*)-olefin **3a** (1.963 g, 96%) as a colorless oil. $[\alpha]_{\text{D}}^{19} = -3.0$ (c 0.11, CHCl₃); $R_f = 0.36$ (2:1 hexane/EtOAc); IR (film on a silicon wafer) 3518, 2963, 2860, 1728, 1704, 1680, 1109 cm⁻¹; ^1H NMR δ 0.11 (s, 6H), 0.90 (s, 9 H), 1.49 (s, 9H), 3.45–3.65 (m, 1H), 3.76 (s, 3H), 3.87 (m, 2H), 4.51–4.94 (m, 1H), 4.62 (br s, 1H), 4.90 (br s, 1H), 5.96 (d, 1H, $J = 16.0$), 6.95 (dd, 1H, $J = 16.0, 4.9$); ^{13}C NMR δ -5.3, 18.4, 25.9, 28.5, 51.9, 58.6, 63.8, 70.0, 81.4, 122.7, 144.8, 156.7, 166.6; HRMS (CI) calcd for C₁₈H₃₆NO₆Si 390.2312 ([M+H]⁺), found 390.2307.

4.2. Methyl (2*E*,4*S*)-4-[(*N*-acetoxymethyl)-(N-*tert*-butoxycarbonyl)]amino-5-(*tert*-butyldimethylsilyloxy)pent-2-enoate **3b**

To a solution of (*E*)-olefin **3a** (547 mg, 1.40 mmol) in CH₂Cl₂ (30 mL) was added Ac₂O (286 mg, 2.80 mmol), TEA (283 mg, 2.80 mmol), and DMAP (17.1 mg, 0.140 mmol). The mixture was stirred for 30 min, and then partitioned between H₂O (2 × 20 mL) and CH₂Cl₂ (2 × 20 mL). The combined organic layers were dried with MgSO₄, filtered, and concentrated under reduced pressure. The residue was purified with SiO₂ column chromatography (4:1 hexane/EtOAc) to give **3b** (597 mg, 99%) as colorless oil. $[\alpha]_{\text{D}}^{19} = +4.8$ (c 0.50, CHCl₃); $R_f = 0.50$ (2:1 hexane/EtOAc); IR (film on a silicon wafer) 2971, 2880, 1730, 1711, 1701, 1157 cm⁻¹; ^1H NMR δ 0.06 (s, 6H), 0.88 (s, 9H), 1.47 (s, 9H), 2.05 (s, 3H), 3.75 (s, 3H), 3.78–3.99 (m, 2H), 4.47–4.68 (m, 1H), 5.30 (br s, 1H), 5.41 (br s, 1H), 5.94 (d, 1H, $J = 15.8$), 6.96 (dd, 1H, $J = 15.8, 4.6$); ^{13}C NMR δ -5.4, 18.2, 21.2, 25.9, 28.4, 51.8, 59.6, 63.2, 71.9, 81.6, 122.3, 144.8, 154.3, 166.6, 170.6; HRMS (CI) calcd for C₂₀H₃₈NO₇Si 430.2261 ([M-H]⁺), found 430.2264.

4.3. Methyl (2*S*,4'*R*,5'*S*)-[4'-(*tert*-butyldimethylsilyloxymethyl)oxazolidin-2'-on-5'-yl]-2-hydroxyacetate *anti*-**6**

To a solution of **3b** (470 mg, 1.09 mmol) in dimethoxyethane (23 mL) were added an aqueous solution of 30% H₂O₂ (0.78 mL, 7.63 mmol), *p*-TsOH (62.8 mg, 0.33 mmol), and MgSO₄ (1.00 g) [MgSO₄ was added to reduce the side reaction by H₂O present in aqueous 30% H₂O₂ and *p*-TsOH to facilitate the substitution reaction of the acetoxy group with H₂O₂]. The reaction mixture was stirred for 1 h at room temperature. After filtration, K₂CO₃

(452 mg, 3.27 mmol) and MeOH (8.4 mL) were added to the filtrate. The reaction was completed within 40 min. After diluting the reaction mixture with Et₂O (20 mL), saturated aq Na₂SO₃ (2 mL) and 1 M aq HCl solutions were added dropwise at 0 °C, and the resulting mixture was partitioned. The aqueous layer was extracted with Et₂O (2 × 20 mL). The combined organic layers were dried with MgSO₄, filtered, and concentrated under reduced pressure to give crude **2a**. The crude epoxide product **2a** in methanol (50 mL) was stirred at 45 °C for 1 day. The resulting mixture was concentrated under reduced pressure. The residue was purified with SiO₂ column chromatography (2:1 hexane/EtOAc) to give **6** (215 mg, 62%) as a colorless viscous oil. *anti*-**6**: $[\alpha]_D^{19} = +38.8$ (c 1.00, CHCl₃); $R_f = 0.10$ (1:1 hexane/EtOAc); IR (film on a silicon wafer) 3518, 3747, 2890, 1746, 1719, 1006 cm⁻¹; ¹H NMR δ 0.06 (s, 6H), 0.88 (s, 9H), 3.55 (dd, 1H, *J* = 10.5, 4.8), 3.63 (dd, 1H, *J* = 10.5, 5.3), 3.80 (s, 3H), 3.89 (m, 1H), 4.48 (d, 1H, *J* = 5.1), 4.58 (dd, 1H, *J* = 5.1, 3.0), 4.66 (dd, 1H, *J* = 4.1, 3.0), 6.36 (s, 1H); ¹³C NMR δ -5.3, 18.4, 26.0, 53.0, 54.4, 64.6, 71.7, 79.2, 159.6, 171.1; HRMS (CI) calcd for C₁₃H₂₆NO₆Si 320.1529 ([M+H]⁺), found 320.1529.

4.4. Methyl (2*S*,4*R*,5*S*)-[4'-(*tert*-butyldimethylsilyloxy)-methyloxazolidin-2'-on-5'-yl]-2-trimethylacetoxyacetate *anti*-7

To a solution of **6** (555 mg, 1.74 mmol) in CH₂Cl₂ (5 mL) were added Piv₂O (0.64 mL, 3.38 mmol), TEA (0.47 mL, 3.38 mmol), and DMAP (20.6 mg, 0.169 mmol). The mixture was stirred for 2 days and then partitioned between H₂O (2 × 20 mL) and CH₂Cl₂ (2 × 20 mL). The combined organic layers were dried with MgSO₄, filtered, and concentrated under reduced pressure. The residue was purified with SiO₂ column chromatography (4:1 hexane/EtOAc) to give **7** (604 mg, 86%) as white solid. *anti*-**7**: mp 103 °C; $[\alpha]_D^{18} = +34.7$ (c 0.30, CHCl₃); $R_f = 0.65$ (1:1 hexane/EtOAc); IR (film on a silicon wafer) 3297, 2965, 1772, 1737, 1142 cm⁻¹; ¹H NMR δ 0.07 (s, 6H), 0.89 (s, 9H), 1.26 (s, 9H), 3.55 (dd, 1H, *J* = 10.3, 5.5), 3.58 (dd, 1H, *J* = 10.3, 5.2), 3.78 (s, 3H), 3.93 (m, 1H), 4.76 (dd, 1H, *J* = 3.8, 2.9), 5.36 (d, 1H, *J* = 2.9), 5.84 (s, 1H); ¹³C NMR δ -5.4, 18.3, 25.9, 27.0, 38.9, 53.0, 54.7, 64.3, 72.2, 76.4, 159.1, 166.9, 177.3; HRMS (CI) calcd for C₁₈H₃₄NO₇Si 404.2105 ([M+H]⁺), found 404.2107.

4.5. Methyl (2*S*,4*R*,5*S*)-[4'-(hydroxymethyl)oxazolidin-2'-on-5'-yl]-2-trimethylacetoxyacetate *anti*-8

To a solution of **7** (725 mg, 1.80 mmol) in MeOH (7 mL) was added *p*-TsOH (342.4 mg, 1.80 mmol). The mixture was stirred for 3 h. The mixture was extracted with EtOAc (2 × 10 mL) and brine (2 × 10 mL). The combined organic layers were dried with MgSO₄, filtered, and concentrated under reduced pressure. The residue was purified by recrystallization in EtOAc to give *anti*-**8** (457 mg, 88%) as white crystals. mp 186 °C; $[\alpha]_D^{19} = +36.2$ (c 0.10, acetone); $R_f = 0.23$ (1:4 hexane/EtOAc); IR (film on a silicon wafer) 3743, 3383, 2967, 2881, 1753, 1713, 1688 cm⁻¹; ¹H NMR (acetone-*d*₆) δ 1.23 (s, 9H), 3.58 (ddd, 2H, *J* = 15.7, 10.8, 4.9), 3.76 (s, 3H), 3.92 (m, 1H), 4.32 (t, 1H, *J* = 5.6), 4.83 (dd, 1H, *J* = 4.3, 3.0), 5.32 (d, 1H, *J* = 3.0), 6.89 (s, 1H); ¹³C NMR (acetone-*d*₆) δ 27.1, 39.3, 53.0, 55.2, 64.0, 73.2, 76.8, 158.4, 167.6, 177.4; HRMS (CI) calcd for C₁₂H₂₀NO₇ 290.1240 ([M+H]⁺), found 290.1241.

4.6. (1''*S*,4'*S*,5'*S*)-[5'-(1''-Methoxycarbonyl-1''-trimethylacetoxy)-methyloxazolidin-2'-on-4'-yl]formic acid **9**

To a solution of periodic acid (1.400 g, 6.14 mmol) in MeCN (10 mL) was added chromium trioxide (26.8 mg, 0.268 mmol) at 0 °C. A solution of *anti*-**8** (775 mg, 2.68 mmol) in MeCN (10 mL) was added slowly. The mixture was stirred for 30 min. *i*-PrOH was used to quench the excess oxidant. The mixture was concen-

trated under reduced pressure and the residue was partitioned with EtOAc (2 × 10 mL) and H₂O (2 × 10 mL). The combined organic layers were dried with MgSO₄, filtered, and concentrated under reduced pressure to afford **9** (803 mg, 99%) as white solid. mp 68 °C; $[\alpha]_D^{20} = +36.0$ (c 0.10, acetone); $R_f = 0.11$ (85:15:3 CHCl₃/MeOH/AcOH); IR (film on a silicon wafer) 3743, 3518, 3300, 1746 cm⁻¹; ¹H NMR (acetone-*d*₆) δ 1.22 (s, 9H), 3.76 (s, 3H), 4.48 (dd, 1H, *J* = 4.3, 1.5), 5.10 (dd, 1H, *J* = 4.3, 2.9), 5.35 (d, 1H, *J* = 2.9), 7.46 (s, 1H); ¹³C NMR (acetone-*d*₆) δ 26.2, 38.4, 52.3, 54.0, 71.9, 75.9, 157.0, 170.6, 176.4; HRMS (CI) calcd for C₁₂H₁₈NO₈ 304.1032 ([M+H]⁺), found 304.1031.

4.7. (2*S*,3*S*,4*S*)-4-Amino-2,3-dihydroxypentanedioic acid hydrochloride **10**

The crude acid **9** (520 mg, 1.71 mmol) was hydrolyzed by heating under reflux in 6 M aq HCl (15 mL) for 16 h, and the resulting mixture was concentrated under reduced pressure. The residue was rinsed with hot acetonitrile to remove impurities, yielding **10** (214 mg, 58%) as an off-white solid, which was too hygroscopic for its melting point to be measured. $[\alpha]_D^{20} = +7.7$ (c 0.30, H₂O); IR (KBr) 3870, 1633, 1473, 1460, 1398, 1077 cm⁻¹; ¹H NMR (400 MHz, D₂O) δ 4.30 (d, 1H, *J* = 3.0), 4.54 (d, 1H, *J* = 4.8), 4.61 (dd, 1H, *J* = 4.8, 3.0); ¹³C NMR (100 MHz, D₂O) δ 54.7, 69.2, 72.8, 170.5, 174.6; HRMS (FAB) calcd for C₅H₁₁ClNO₆ 216.0275 ([M+H]⁺), found 216.0272.

4.8. Ammonium (3'*S*,4'*S*,5'*S*)-(3',4'-dihydroxypyrrolidin-2'-one)-5'-ylformate **11**

The crude acid **9** (449 mg, 1.48 mmol) was hydrolyzed by heating under reflux in 6 M aq HCl (10 mL) for 16 h, and the resulting mixture was concentrated under reduced pressure. The residue was purified with ion exchange column chromatography on DOW-EX[®] 50W × 4 to give **11** (106 mg, 0.540 mmol, eluted with an aqueous ammonia solution). It was purified again by recrystallization in EtOH and H₂O (1.5:1 v/v) to afford **11** (57 mg, 0.291 mmol) as white crystal. mp 214 °C (decomp.); $[\alpha]_D^{19} = -77.0$ (c 0.10, H₂O); IR (KBr) 3219, 2943, 1720, 1675, 1578, 1420, 1318, 1227, 1130 cm⁻¹; ¹H NMR (500 MHz, D₂O) 4.21 (d, 1H, *J* = 3.9), 4.45 (d, 1H, *J* = 4.9), 4.63 (apparently t, 1H, *J* = 4.4); ¹³C NMR (D₂O) δ 60.7, 71.0, 72.1, 175.3, 177.6; HRMS (FAB) calcd for C₅H₁₁N₂O₅ 179.0668 ([M+H]⁺), found 179.0668.

Acknowledgments

We thank the Brain Korea 21 Program, Research Center for Energy Conversion and Storage, Samsung Electronics Manufacturing Team, and Agency for Defense Development for financial support.

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11. X-ray analysis. Single-crystal diffraction data were measured by an Enraf-Nonius CCD single-crystal X-ray diffractometer at room temperature using graphite-monochromated Mo K α radiation ($\lambda = 0.71073$ Å). Preliminary orientation matrices and unit cell parameters were obtained from the peaks of the first 10 frames, and then refined using the whole data set. Frames were integrated and corrected for Lorentz and polarization effects using DENZO. The structure was solved by direct methods using SHELXS-97 and refined by full-matrix least-squares with SHELXL-97. All non-hydrogen atoms were refined anisotropically. All hydrogen atoms were found during refinement. Crystal data for **11**: C₅H₁₀N₂O₅·H₂O (295 K). $M = 196.17$, monoclinic, space group $P2_1/m$, $a = 9.6982(5)$ Å, $b = 6.2010(4)$ Å, $c = 14.7620(6)$ Å, $\beta = 97.283(3)^\circ$, $V = 880.60(8)$ Å³, $Z = 4$, $\rho_{\text{calcd}} = 1.480$ g/cm⁻³, absorption coefficient = 0.136 mm⁻¹, total reflections collected 3416, unique 1998 ($R_{\text{int}} = 0.0150$), GOF = 1.071, $R_1 = 0.0342$, $R_w = 0.0922$ ($I > 2\sigma(I)$). The data of **11** can be obtained free of charge from The Cambridge Crystallographic Data Centre via www.ccdc.cam.ac.uk/data_request/cif. The CCDC number is 695661.